CLAIMS

 A process for preparing a butanetriol derivative of the formula (1)

$$R^{1}O$$
 OH
 OH

5 which comprises subjecting a compound of the following formula (4) or (4a) to deprotection reaction

$$R^{1}O$$
 OR^{2}
 OR^{2}

wherein in the above formulae, R^1 and R^2 are the different each other and are protecting groups for alcohol and said protecting groups such that only R^2 is removed when the deprotection reaction is carried out.

 A process for preparing a butanetriol derivative of the formula (1)

$$R^{1}O$$
 OH
 OH

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wherein R¹ is the same defined above,
which comprises reacting a compound of the formula (3)

$$R^{1}O$$
 OH OR^{2}

wherein R^1 and R^2 are the same defined above, and a compound of the formula (2)

$$X \longrightarrow OR^2$$

wherein X is halogen atom or sulfonyloxy group, and R^2 is the same as defined above,

in a basic condition to prepare a compound of the formula (4)

$$R^{1}O$$
 OR^{2}
 OR^{2}
 OR^{2}

wherein R^1 and R^2 are the same defined above,

- 10 and then subjecting the compound (4) to deprotection reaction.
 - 3. A process for preparing a butanetriol derivative of the formula (1)

$$R^{1}O$$

$$OH$$

$$OH$$

wherein R¹ is the same defined above,
which comprises reacting a compound of the formula (3)

$$R^1O$$
 OH OR^2

wherein R^1 and R^2 are the same defined above,

and a compound of the following formula (2a)

$$X$$
 OH $(2a)$

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wherein X is halogen atom or sulfonyloxy group, or ethylene oxide in a basic condition to prepare a compound of the formula (4a)

$$R^{1}O$$

$$O$$

$$OR^{2}$$

$$OR^{2}$$

wherein R^1 and R^2 are the same defined above, and then subjecting the compound (4a) to deprotection reaction.

4. A process for preparing a compound (1) which comprises protecting primary hydroxy group for a compound of the formula (5)

HO
$$OR^2$$

wherein R² is the same as defined above,

15 and then carrying out the process of claim (2) or claim (3).

5. A process for preparing a compound (1) which comprises protecting a compound of the formula (7)

$$R^3$$
 O
 O
 O
 O
 O
 O
 O
 O

wherein R^3 and R^4 are the same or different and are hydrogen, $C_1\text{--}C_4$ alkyl or phenyl, or may form a $C_3\text{--}C_6$ cycloalkyl with the adjacent carbon atom,

5 with a protecting agent of alcohol to prepare a compound of the formula (6)

$$R^3$$
 O
 O
 O
 O
 O
 O
 O

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wherein R^2 , R^3 and R^4 are the same as defined above, and then treating the compound (6) with an acid to prepare a compound (5) and then carrying out the process of claim (4).

6. A process for preparing a compound (1) which comprises protecting primary hydroxy group for a compound of the formula (8)

$$R^{1}O$$

$$(8)$$
OH
$$OH$$

wherein R¹ is the same as defined above, to prepare a compound (3) and then carrying out the process of claim (2) or claim (3).

7. A process for preparing a compound (1) which comprises reducing a compound of the formula (9)

$$OH$$
 R^1O
 CO_2R^5
 (9)

wherein R^5 is C_1-C_6 alkyl, C_3-C_6 cycloalkyl, phenyl, C_1-C_6 alkyl substituted phenyl, aralkyl or 2-alkenyl, and R^1 is the same as defined above,

with an aluminum-reducing agent or a boron-reducing agent, to prepare a compound (8) and then carrying out the process of claim (6).

8. A process for preparing a compound (1) which comprises protecting primary hydroxy group for a compound of the formula (10)

HO
$$CO_2R^5$$

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- wherein R^1 is the same as defined above, to prepare a compound (9) and then carrying out the process of claim (7).
- 9. The process for preparing a compound (1) according to any of claims 1 to 8, comprising using compound (3) and compound (4) or (4a), wherein the protecting groups, R¹ and R² in compounds (3) and (4) or (4a) are different each

other and are protecting groups selected from the group of silyl ether-protecting groups, phenyl substituted methyl-protecting group and acetal-protecting groups, and that only \mathbb{R}^2 is removed when the deprotection is carried out.

- 10. The process for preparing a compound (1) according to claim 9, wherein the protecting groups, R^1 and R^2 in compounds (3) and (4) or (4a) are a silyl ether-protecting group and a phenyl substituted methyl-protecting group, respectively.
- 11. The process for preparing a compound (1) according to claim 9, wherein the protective groups, R¹ and R² in compounds (3) and (4) or (4a) are a phenyl substituted methyl-protecting group and a silyl ether-protecting group, respectively.
- 15 12. The process for preparing a compound (1) according to claim 9, wherein the protecting groups, R^1 and R^2 in compounds (3) and (4) or (4a) are a silyl ether-protecting group and an acetal-protecting group, respectively.
- 13. The process for preparing a compound (1) according to claim 9, wherein the protecting groups, R^1 and R^2 in compounds (3) and (4) or (4a) are an acetal-protecting group and a silyl ether-protecting group, respectively.

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14. The process for preparing a compound (1) according to claim 9, wherein the protecting groups, R^1 and R^2 in compounds (3) and (4) or (4a) are a phenyl substituted

methyl-protecting group and an acetal-protecting group, respectively.

15. The process for preparing a compound (1) according to claim 9, wherein the protecting groups, R^1 and R^2 in compounds (3) and (4) or (4a) are an acetal-protecting group and a phenyl substituted methyl-protecting group, respectively.

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- 16. The process for preparing a compound (1) according to claim 9, wherein the protecting groups, R¹ and R² in compounds (3) and (4) or (4a) are trityl and benzyl, respectively.
 - 17. The process for preparing a compound (1) according to any of claims 2 to 16, comprising reacting compound (2), (2a) or ethylene oxide with compound (3) in an aprotic solvent.
 - 18. The process for preparing a compound (1) of claim 17, wherein the aprotic solvent is N,N-dimethylformamide or dimethyl sulfoxide.
- 19. The process for preparing a compound (1) according to any of claims 2 to 18, comprising using an alkali metal hydride, hydroxide or carbonate as a base in reacting compound (2), (2a) or ethylene oxide with compound (3).
 - 20. The process for preparing an optically active compound
 (1) according to any of claims 1 to 19, comprising using a
 optically active starting material.

21. A process for preparing a compound of the following formula (11) or its optically active compound

$$OSO_2R^6$$
 OSO_2R^6
 OSO_2R^6

wherein R⁶ is C₁-C₆ alkyl, C₃-C₆ cycloalkyl, phenyl, C₁
C₆ alkyl, hologen-substituted phenyl or nitro-substituted phenyl and R¹ is the same as defined above, which comprising preparing a compound (1) by the process of any of claims 1 to 20 and then subjecting the compound to sulfonyl esterification.

10 22. A compound of the following formula (3), (5) or (8) or its optically active compound

$$R^{1}O$$
 OR^{2}
 O

wherein R¹ and R² are the same as defined above.

23. A compound of the following formula (4) or its15 optically active compound

$$R^{1}O$$
 OR^{2}
 OR^{2}
 OR^{2}

wherein R^1 and R^2 are the same as defined above.

24. A compound of the following formula (4a) or its optically active compound

$$R^{1}O$$

$$O$$

$$OR^{2}$$

$$(4a)$$

wherein R^1 and R^2 are the same as defined above.